

Date: Tuesday, 20/05/2008 11:50:34 AM
User: Melanie Fauteux

Process Sheet

D412-761-09.

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: INITIAL PROTOTYPE TEMPLATE		
Job Number	: 00224A		Part Number	: INITIAL PROTOTYPE		
Estimate Number	: 10068		Drawing Number	:		
P.O. Number	:		Project Number	: VR0004		
This Issue	20/05/2008	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	/ /	Type : R & D SM/MED FAB	Due Date	19/09/2007	Qty:	1 Um: Each
Previous Run	: 00223A					
Written By	:					
Checked & Approved By	: MF					
Comment	: Project #: _____		Description: _____			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :																																								
1.0	MFG ENGINEERING	MFG ENGINEERING																																								
<p>Comment: MFG ENGINEERING</p> <p>Manufacture Prototype as per Dwg's Supplied By Engineering</p> <p>Comments:</p> <table border="0"> <tr> <td>MS24693 C 276</td> <td>M3459</td> <td>QTY 5</td> </tr> <tr> <td>NAS 1515 H 6 L</td> <td>M18918</td> <td>QTY 2</td> </tr> <tr> <td>MS24665 285</td> <td>M 900 3</td> <td>QTY 1</td> </tr> <tr> <td>AN 6-26</td> <td>M108810</td> <td>QTY 1</td> </tr> <tr> <td>AN 960 5D 616 L</td> <td>M102630</td> <td>QTY 2</td> </tr> <tr> <td>AN 310-6</td> <td>M105279</td> <td>QTY 1</td> </tr> <tr> <td>D3694-04</td> <td>B38771</td> <td>QTY 1</td> </tr> <tr> <td>D3695-1</td> <td>B38695</td> <td>QTY 1</td> </tr> <tr> <td>D3695-3</td> <td>B38721</td> <td>QTY 1</td> </tr> <tr> <td>WRP-510</td> <td>M107731</td> <td>QTY 2</td> </tr> <tr> <td>D3694-04L</td> <td>B39005</td> <td>QTY 1</td> </tr> <tr> <td>D3695-04L</td> <td>B39031</td> <td>QTY 1</td> </tr> <tr> <td>D3781-04L</td> <td>B39035</td> <td>QTY 1</td> </tr> </table> <p style="text-align: right;">PTC</p>				MS24693 C 276	M3459	QTY 5	NAS 1515 H 6 L	M18918	QTY 2	MS24665 285	M 900 3	QTY 1	AN 6-26	M108810	QTY 1	AN 960 5D 616 L	M102630	QTY 2	AN 310-6	M105279	QTY 1	D3694-04	B38771	QTY 1	D3695-1	B38695	QTY 1	D3695-3	B38721	QTY 1	WRP-510	M107731	QTY 2	D3694-04L	B39005	QTY 1	D3695-04L	B39031	QTY 1	D3781-04L	B39035	QTY 1
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D3781-04L	B39035	QTY 1																																								

2.0	PG	PURCHASING	
<p>Comment: PURCHASING</p> <p>Attached certificate of conformity for raw material and subcomponents use for this w/o</p>			

- H521209-F-20 B1N104537 (HGU-10U) { ADP
- A11526103289 H10189 (GLOOM) parts + ADP vestment

- * The following parts were altered from original design and removed and replaced or modified to reduce weight.
 - D3645-1 = altered pouches to reduce weight and if possible means to store D3785-041 team survival kit off the back.
 - D3781-3 = changed "profiled" design of cushion for a hard "saddle" design.
- * INSTALLED / WEDGED D3785-7 ~~sheep~~ ON D3785-041 ARMAMENT
Pkt - ATTACHED ~~WKT~~ D3785-7 - MADE from BDU H17790
Pants Bag.

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Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00224A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

INSTALL THE ARM REST MOUNT

D412-761-019

INSTALL CHERRY MAX RIVETS

CR 3212-4-02 B/M107394

QTY 12

CR 1122-3-025 B/M106878

QTY 22

INSTALL PLATE NUTS

MS 21075 L3 B/M107279

QTY 10

~~MS 21071 L3 B/M102589~~

QTY 43

INSTALL MOUNT

AN 3-11A M14820

QTY 10

AN 9605D 10 M107799

QTY 10

AN 3-6 A M106662

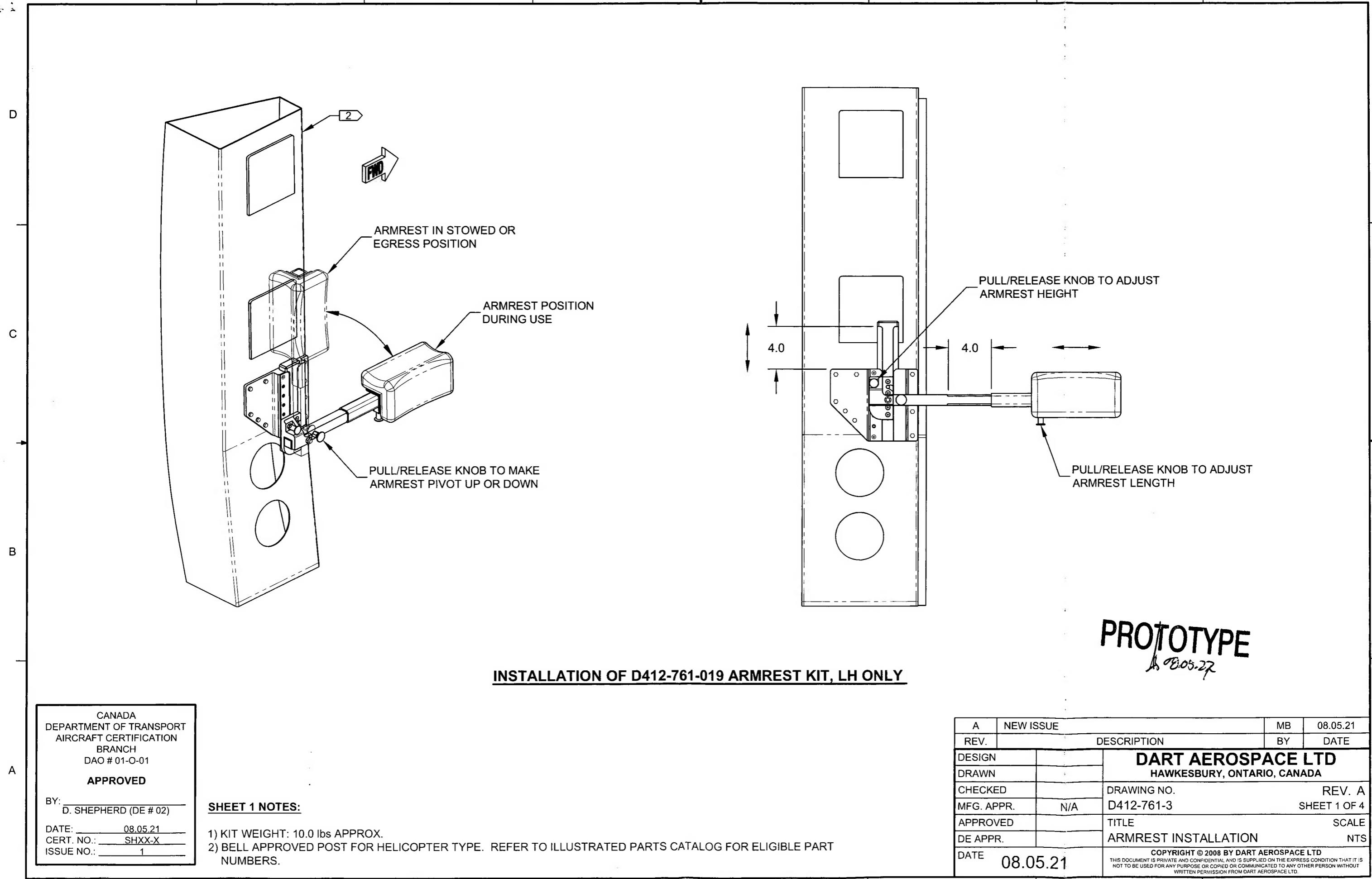
QTY 10

Job Completion

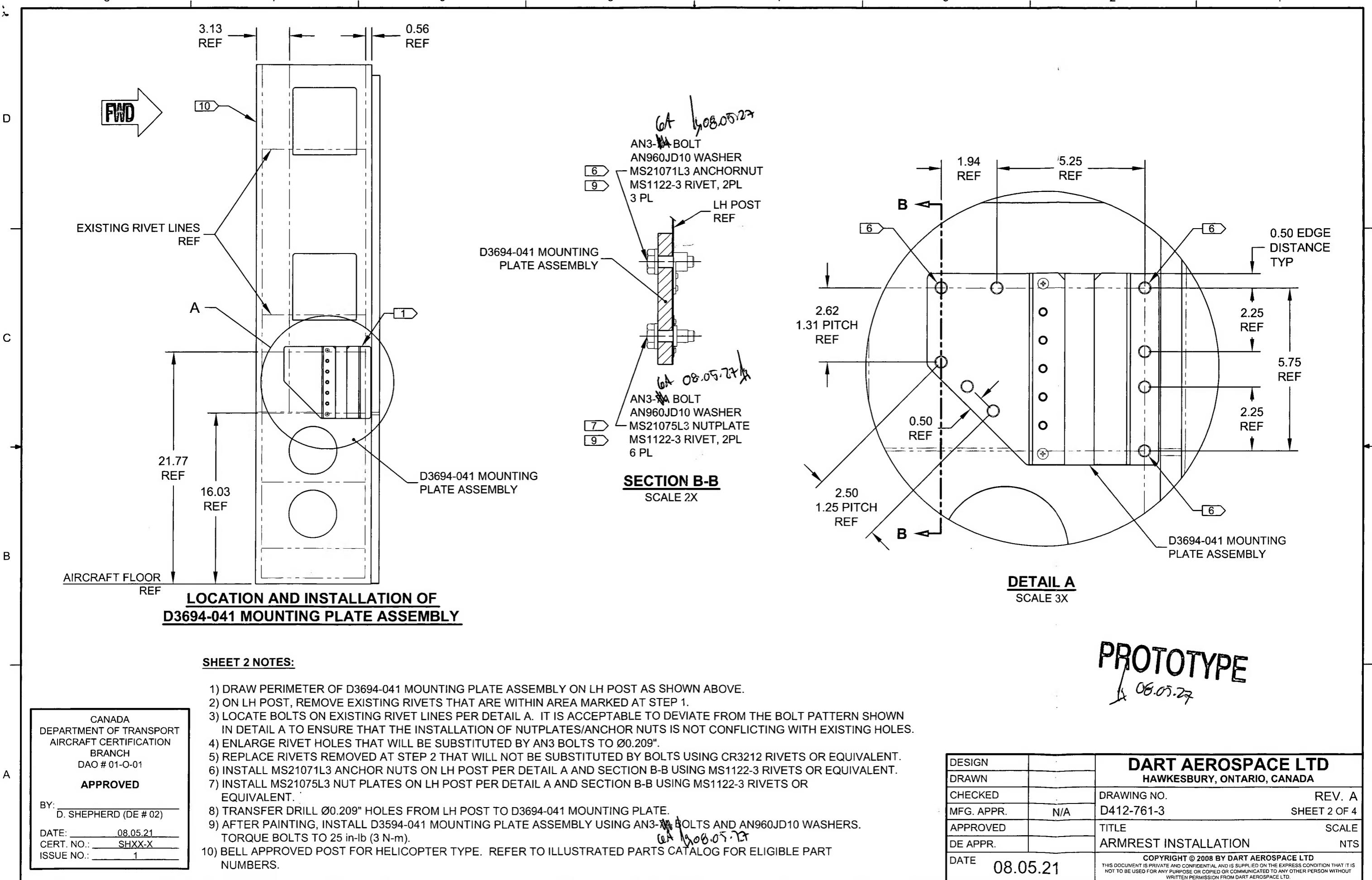


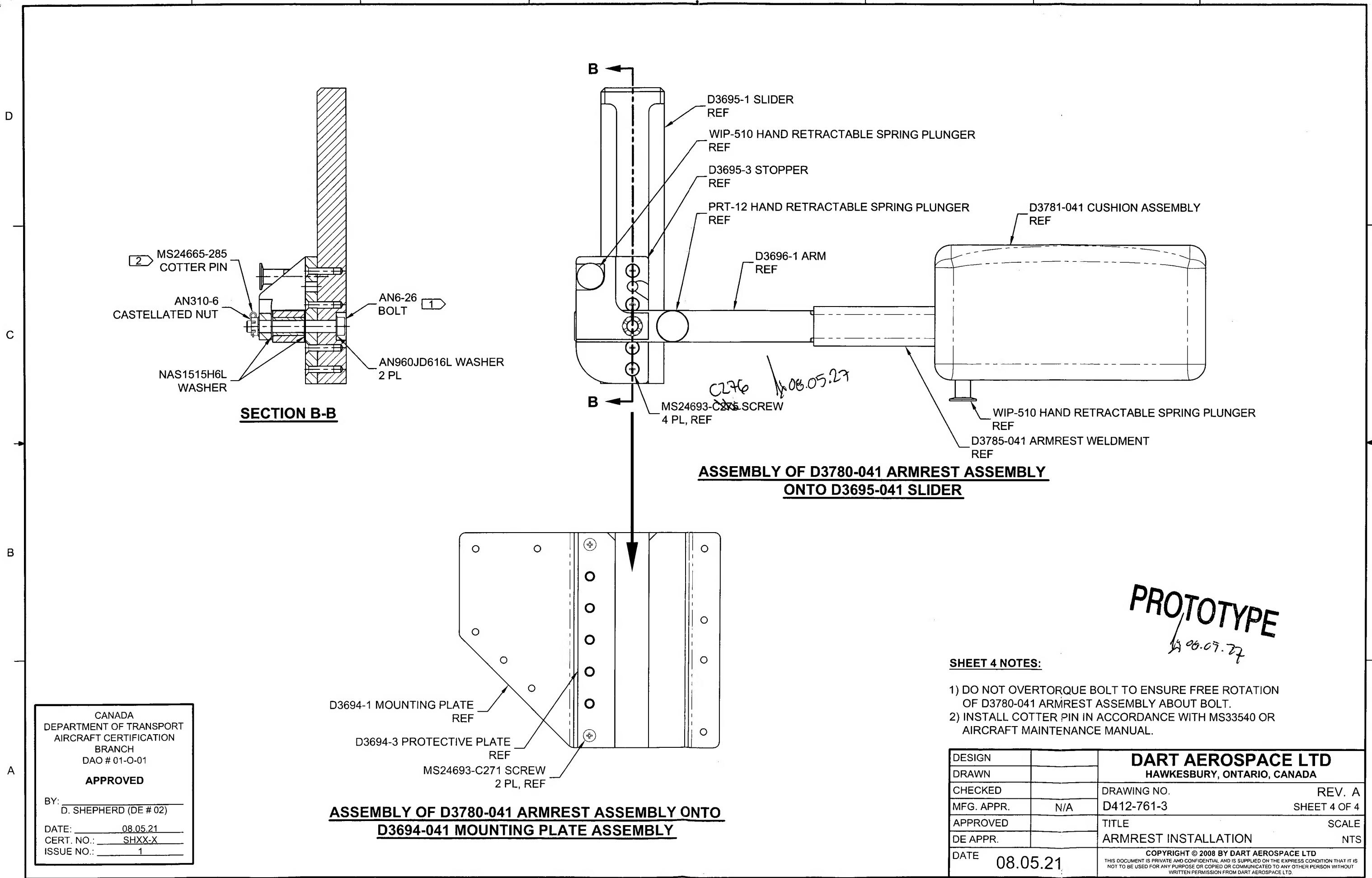
— MFG. Shim M6061T6S050 M104186 ← NOT
REQ'D. 10/05/2008

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1





CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-0-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	08.05.21
CERT. NO.:	SHXX-X
ISSUE NO.:	1